

August 29, 1969

INSTRUCTIONS FOR CONVERTING 1969 TO 1970 WINDOWS

1. Use #30 Drill to drill out the twelve (12) existing Pop Rivets in window clips.
2. Remove clips and any remaining portion of the Rivets.
3. Insert twelve (12) #AD43 Pop Rivets in holes and set.
4. Remove old operating arms.
5. Place left 1970 operating arm into bracket in sash and left nylon guide. Position nylon guide so that when the window is in the closed and latched position the arm is bottomed (not in first position open slot) in the guide and is against the inside edge of the frame.
6. Drill one (1) hole with #30 Drill through the frame using the bottom hole in the nylon guide as a locator.
7. Remove operating arm and set one (1) #AD43 Rivet.
8. Drill the remaining three (3) holes with #30 Drill and set Rivets.
9. Repeat steps five (5) thru eight (8) above for the right side.
10. Place one (1) brass washer onto pin on operating arm, locate the washer with the flat towards the window.
11. Install operating arm in guide and bracket on sash.
12. Place one (1) brass washer on pin, locating the same as in Step 10.
13. Squeeze one (1) Tru-Arc Ring onto pin until it locks in small grove.
14. Repeat Steps ten (10) thru thirteen (13) for other side.
15. Install operation handles with #10-32 x 5/16 set screw using Allen Wrench.

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